

# Fox <sup>™</sup> Triple Effect Air Vent + Anti Water Hammer

Super Steel Series

Bleeding and Venting Air Vent, Fox ™ Combination kinetic air release valve provide 3 functions in one:

- 1. Large air release during filling of the pipeline
- 2. Small air release under pressurized pipeline
- 3. Large air intake during draining of the pipeline

Fox ™ Super Steel Series are made in top quality materials for hazard work with highly corrosive fluids.

It is a release valve, single chamber, triple function with an advanced design with simple mechanism, SS316L CF3M Body as a standard and float made in SS316L to prevent cracking during sudden water hammer & quick closure. Aero kinetic mechanism to resist blow shut under higher air velocity even up to sonic velocity of air.

Following Archimedes' principle, the float, no longer sustained by water thrust, falls down to free the nozzle hole helping the release of the air pocket, while the upper disk closes the main orifice due to internal pressure. FOX TM avoids the air entrance thanks to a special system, composed of a spring, float and O-ring, whose high sensitivity and accuracy allows the air discharge with a DP across the valve between 0,03 and 0,05 bar.

#### Features:

- A) Three function in one design + Anti Water Hammer
- B) Standard body made in high quality SS316L CF3M Stainless Steel
- C) Standard Trim and float made in SS316L CF3M Stainless Steel
- D) Standard Viton Seat and O'Ring for highly corrosive fluids
- (E) Standard outside screen for safety and prevent insects or birds in.
- (F) No arms or levers to prevent vibrating, bending, direct closure of the float.
- (G) Maintenance can be easily performed from the top without removing the air valve from the pipe.
- (H) Reduces pressure drop.
- (I) Flange drilling and dimension meets ANSI flange

#### **Technical Data**

- 1. Size range: NPS 2"~8"
- 2.Pressure ratings: 150LB / 300LB
- 3. Working temperature: -29°~ +180°C.
- 4. Suitable Medium: most corrosive fluids without solid particles, sea water, sulfuric acid 98% concentration, corrosive chemicals, gasoline, petroleum, and so on.
- 5. Body Material: ASTM A351 CF3M
- 6. Trim Material: SS316L
- 7. Seat: Viton

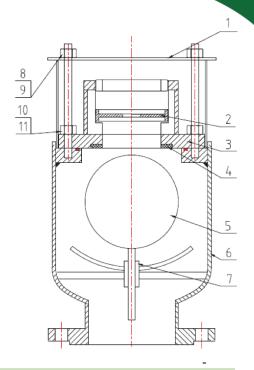
#### Performance Standard

- 1.Design & Manufacture standard as to: ASME B31.3 ASME B16.34
- 1. Height dimension (H) standard as to: MFR-STD
- 3.Flange dimension conforms as to: ASME B16.5 / BS EN 1092
- 4. Testing And Inspection as to: API 598
- 5.Pressure-temperature conforms as to: ASME B16.34
- 6. Anti Corrosion as per NACE MR-0175(2002) requirement



# Part List:

No.	Part Name	Materia	Standard	
1.	Cap	F316L	ASTM A182	
2.	Restriction Orifice	F316L	ASTM A182	
3.	Cover	F316L	ASTM A182	
4.	Seat	Viton	USA DuPont	
5.	Floating Ball	SS316L	ASTM A276	
6.	Body	CF3M	ASTM A351	
7.	Buffer bracket	SS316L	ASTM A276	
8.	Bolt	B8M	ASTM A193	
9.	Nut	8M	ASTM A194	
10.	Bolt	B8M	ASTM A193	
11.	Nut	8M	ASTM A194	



### Main dimension

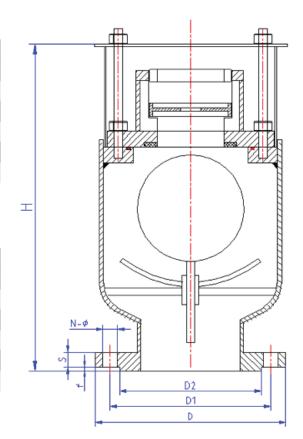
Class 150LB RF Flange dimension standard conforms as to: ASME B16.5

NPS	Н	D	D1	D2	S	N-Ф	f	Weight
2"	350	150	120.7	92	17.5	4-Ф19	2	20 Kg
2 1/2"	380	180	139.7	105	21	4-Ф19	2	26.5 Kg
3"	380	190	152.4	127	22.5	4-Ф19	2	28 Kg
4"	400	230	190.5	157	22.5	8-Ф19	2	39 Kg
6"	480	280	241.3	216	24	8-Ф22	2	44 Kg
8"	620	345	298.5	270	27	8-Ф22	2	75 Kg

#### Class 300LB RF

Flange dimension standard conforms as to: ASME B16.5

NPS	Н	D	D1	D2	S	N-Ф	f	Weight
2"	350	165	127	92	21	8-Ф19	2	25 Kg
2 1/2"	380	190	149.2	105	24	8-Ф22	2	28.5 Kg
3"	380	210	168.3	127	27	8-Ф22	2	30 Kg
4"	400	255	200	157	30.5	8-Ф22	2	45 Kg
6"	480	320	269.9	216	35	12-Ф22	2	55 Kg
8"	620	380	330.2	270	40	12-Ф25.5	2	82 Kg

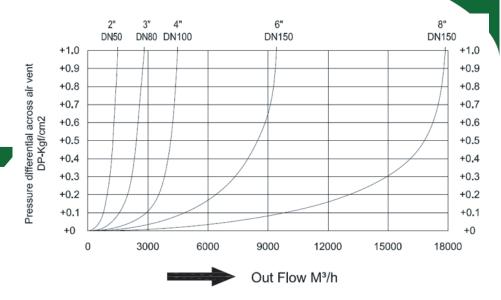


PTV  $^{\otimes}$  Brand is replacing SBM-PTV<sup>™</sup> from May 2023, which is made by Sino Base Metal Co., Ltd, Subsidiary of SBM group, 11C, No.1208 South Xizang Road, Shanghai, China Sino Base Metal Co., Ltd, reserves the right to change design/ specifications without further notices.

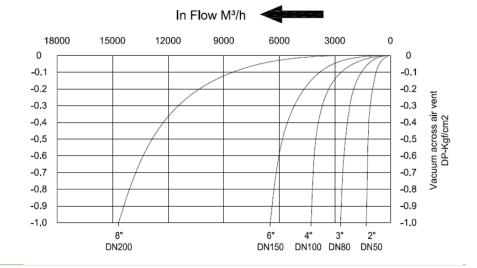


**FOX ™ Super Steel Series Graphics** 

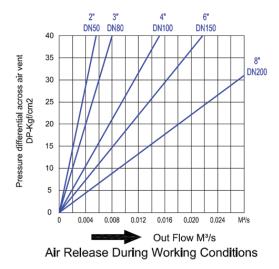
Fox ™ Discharge flow rate capacity, by size



Fox ™ vacuum flow rate, by size



Fox ™ automatic air flowing out capacity, at high pressure, by size:





# **ORDERING CODE:**

# Example: FOXCS-23-150RF-200

Model: FOX AIR VENT CAST STEEL SERIES CLASS 150

Standard A216 WCB Body SS316 CF8M Trim and floating ball NBR Buna Seat and O'Ring Ansi Class 150 Flanged End RF

SIZE: 2"

# Available Trim and Floating ball Material Code:

SS304 CF8 Stainless Steel: 1

SS316 CF8M Stainless Steel: 2

SS316L CF3M Stainless Steel: 3

# Available Seat and O'Ring Material Code:

Viton: 1

EPDM: 2

NBR Buna: 3

# Available Size Code:

2": 200

2 ½": 250

3": 300

4" 400

6": 600

8": 800



#### **ORDERING CODE:**

Example: 1000LT-222-1-200

Ball Valve, SS316 CF8M Body, SS316 CF8M ball and stem, RPTFE Seat, NPT Thread, Size 2"

### **Available Body Material Code:**

SS304 CF8 Stainless Steel: 1 SS316 CF8M Stainless Steel: 2 SS316L CF3M Stainless Steel: 3

### **Available Ball and Stem Material:**

SS304 CF8 Stainless Steel: 1 SS316 CF8M Stainless Steel: 2 SS316L

CF3M Stainless Steel: 3

# Available End Code:

Female NPT Thread: 1
Female BSP Thread: 2

### **Available Seat Material Code:**

PTFE: 1 RPTFE: 2