



Technical Requirements

1. Design & manufacture as to: API 602
2. Face-to-face dimension standard as to: ASME B16.10
3. Flange dimension conforms as to: ASME B16.5
4. Testing record as to: API 598
5. Pressure-temperature conforms as to: ASME B16.34

Performance Standard

Nominal Bore	NPS	1/2"~2"
Nominal Pressure	Class	150 LB
Pressure Test		
Shell Test	3.0	Mpa
Seal Test	2.2	
Backseat Test	2.2	
Air Test	0.6	
Working Temperature	-29°C ~ +425°C	
Suitable Medium	Water. Oil. Gas. Steam. etc	

1.	Nondestructive Testing		
1.1	Pressure Test	Mandatory	Yes
1.2	Chemical Composition Certification (PMI)	Mandatory	Yes
1.3	Penetrant Test	Mandatory	Yes
1.4	Magnetic Particle Test	Mandatory	Yes

18	Locking Nut	A194 2H	
17	Nameplate	SS304	
16	Handwheel	A47	
15	Stem Nuts	13Cr	
14	Thrust Washer	GR.B	
13	Nuts	A194 2H	
12	Packing Gland	ASTM A105	
11	Eye-Bolt	A193 B7	
10	Packing Bushing	13Cr	
9	Pin	13Cr	
8	Packing	Graphite	
7	Bolt	A193 B7	
6	Bonnet	ASTM A105	
5	Gasket Seal	SS304+Graphite	
4	Stem	A182 F6a	
3	Wedge	13Cr	
2	Seat	13Cr+Stellite 6	
1	Body	ASTM A105	

Size		Bore	Outline			Flange Size						Weight
NPS	DN	Ød1	L	H	ØW	ØD	ØD1	ØD2	N-Ød	T	F	
1/2"	15	10	108	180	Ø100	Ø90	Ø60.3	Ø35	4-Ø16	10	2	3 Kg
3/4"	20	12.7	117	182	Ø100	Ø100	Ø69.9	Ø43	4-Ø16	11.5	2	3.5 Kg
1"	25	18	127	216	Ø125	Ø110	Ø79.4	Ø51	4-Ø16	13	2	5.5 Kg
1 1/4"	32	23	140	240	Ø160	Ø115	Ø88.9	Ø64	4-Ø16	14.5	2	6.8 Kg
1 1/2"	40	28.5	165	246	Ø160	Ø125	Ø98.4	Ø73	4-Ø16	16	2	9.3 Kg
2"	50	36	178	283	Ø180	Ø150	Ø120.7	Ø92	4-Ø19	17.5	2	14.5 Kg

No.	Name	Material	Remark
TAG NO.:			
		PTV Solutions	
Design		Approve	Graphics Genral View
Technics		Date	Describe Gate Valve
Check			Model NPS 1/2"~2" Class 150LB RF Trim:08#